

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jul 14, 2005
03:52 pm

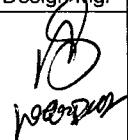

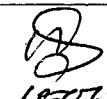

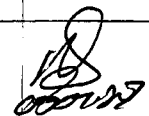
Work Order No : 0023827
Project Name : pB67-43001-219
Project For : WK529
Work Order Type : Main
Main WO Number :
House Part Number : pB67-43001-219
Description : Angled Male Eye
Manufactured : Yes
Amount Req'd : 1
Amount Done : 0
Start Date :
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :


Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05.07.08	3	1 part scrap. wrong drill, (operator error)		Scrap & replace	 05.07.08	 05.07.08	 05.07.08	 05.07.08

Part No: B67-43001-211 PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/07/27

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

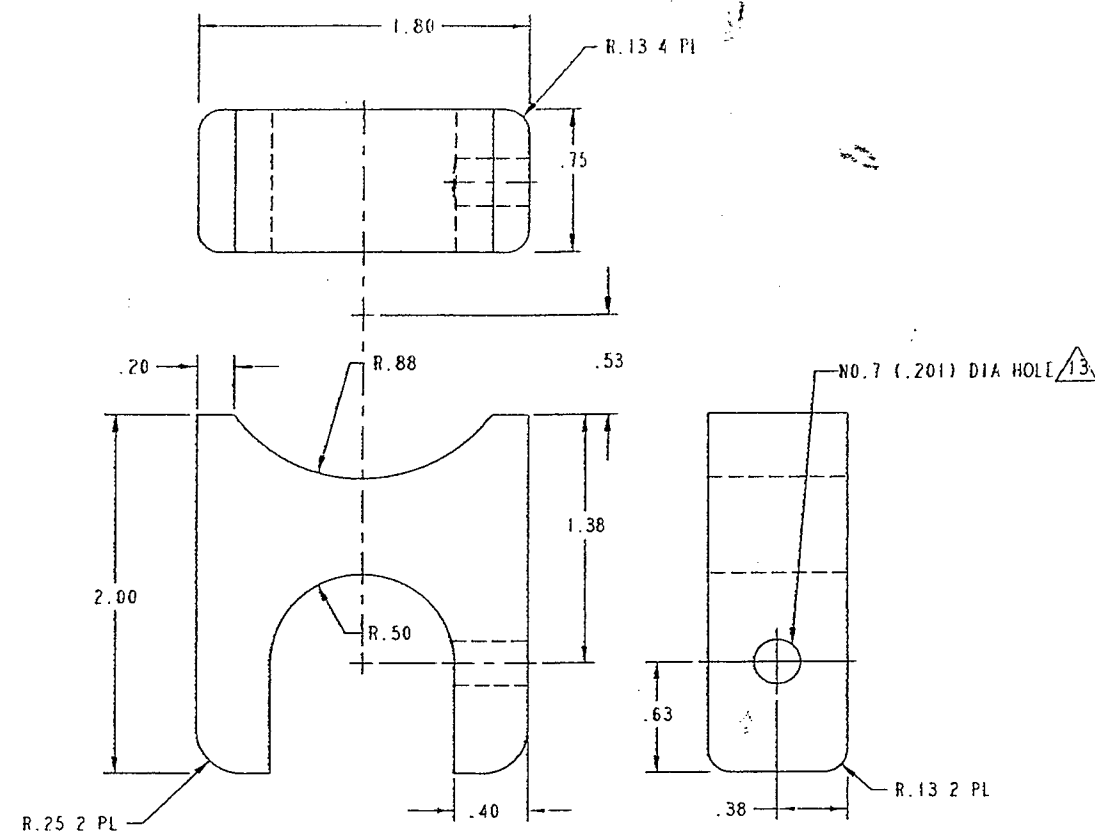
5/29

DART AEROSPACE LTD	Work Order:	23827
Description: Angled Male Eye	Part Number:	B67-43001-219
Dwg: B67-43001 Rev. B page 18	Qty:	1
		Page 1 of 1

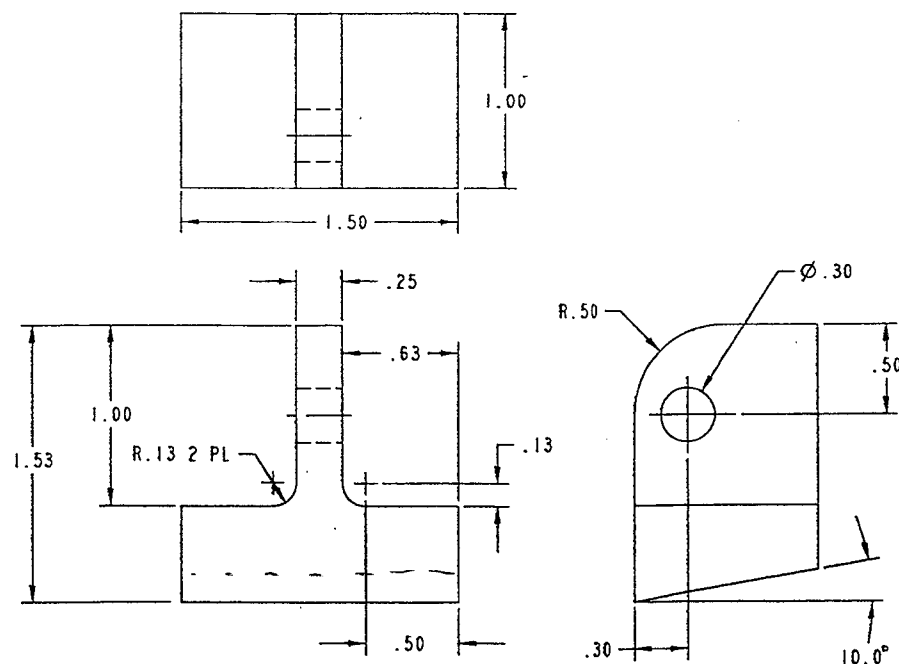
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.07.15	1
2	MV	Cut blanks: 2.00" x 2.00" x 1.250" long Material: 6061-T6 Bar (QQ-A-200/8) (M6061T6B2.000x02.000) Identify for B67-43001-219 Batch: <u>M17124</u>	BE	05.07.17	1
3	MV	Machine as per Folio FA543 and Dwg B67-43001 Identify as B67-43001-219 Dwg Rev <u>B</u> Folio Rev <u>B</u>	BE	05.07.18	1
4	QC2	Inspect parts as they come off the CNC machine ENGINEERING	BE	05.07.18	1
5	QC8	Second APPROVAL		05.07.18	1
6	MV	Deburr		05.07.18	1
7	ST	Identify and Stock	PL	05/07/20	1
8	AC	Cost / part: <u>135.27</u>	JAC	05.08.02	1
9	DC	Close W/O <u>135.27</u> Inspect Level 21	BE	05/07/27.1	1

Rev	Date	Change	Revised By	Approved
A	05.07.13	New issue	KJ/JLM	

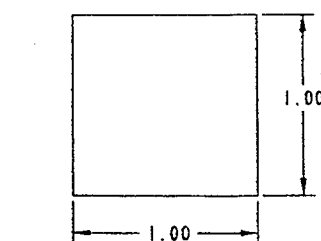
RELEASED
05.07.14



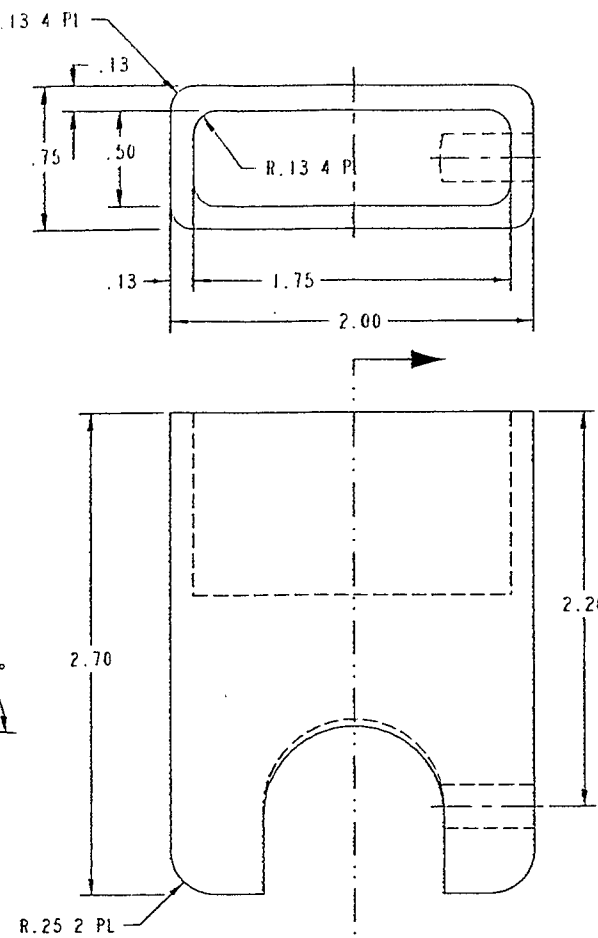
① -217 CONTOURED DETENT CLIP
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000
REPLACED BY
D3440-5



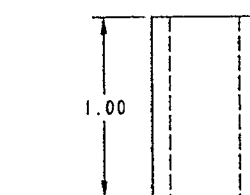
① -219 ANGLED MALE EYE
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000



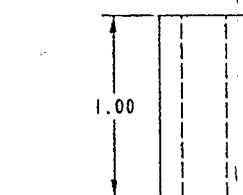
② -223 SQUARE CAP
MATL: .125 THK, 6061-T6
WW-T-700/6
SCALE 2.000



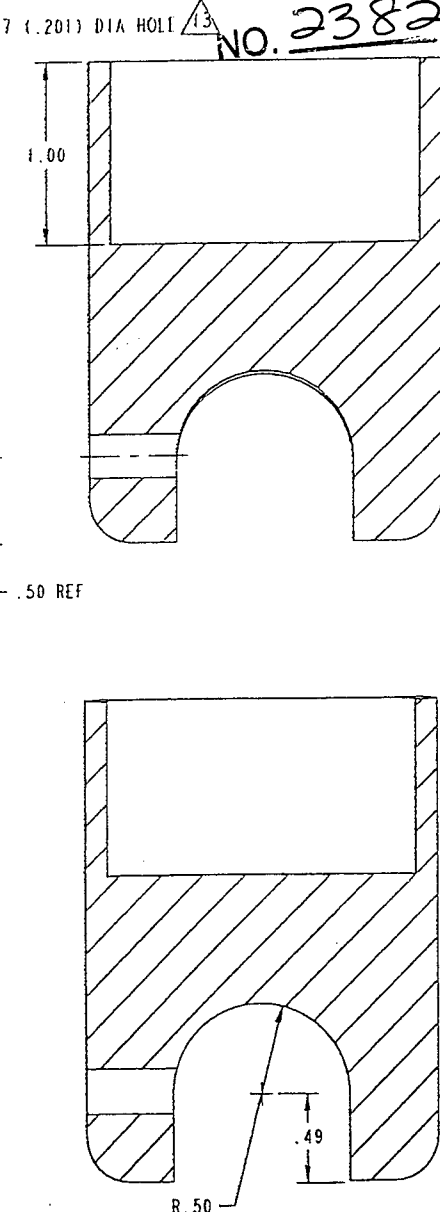
① -221 DETENT CLIP
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000
REPLACED BY
D3440-7



④ -227 BUSHING
MATL: .563 OD X .094 WALL, 6061-T6
WW-T-700/6
SCALE 2.000



⑧ -225 BUSHING
MATL: .500 OD X .125 WALL, 6061-T6
WW-T-700/6
SCALE 2.000



SECTION J-J
SCALE 2.000

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 23827

PREMIER AVIATION, INC.			
2601 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE IDENT NO.	DWG NO.	REV.
D10SU8		B67-43001	B
SCALE:	DT:	SHEET	18 of 45

ORIGINAL